

# Work Order ID 74652

Wednesday, October 05, 2011 7:26:58 AM

Item ID: D3636-11

Accept

Revision ID:

Item Name: Shoulder Belt

Setup Start

Stop

Start Date: 10/4/2011 Start Qty: 5.00

Required Date: 10/24/2011 Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3636

Rev B REV. A

PER ATTACHED EMAIL 11.10.17

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 15092 Purchase Part Number: 504556-405-3192 Supplier: AMSAFE INC Certificate of conformity is required

11.10.24

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

Rec'd 10/17 (5)

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Sum 10/17

(5) only

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Page 2

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Setup Start



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Customer:

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Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: 26p

0.00



Packaging

Memo

0.00

Packaging

11/10/17 *[Signature]* *[Stamp]*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/10/17 *[Signature]*  
ME 11-10-17

## Linda Lacelle

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**From:** Sian Willems <swillems@dartaero.com>  
**Sent:** January 10, 2011 12:43 PM  
**To:** Peggy McDonald  
**Cc:** Marc Bellavance; 'Dan Stow'  
**Subject:** D3636 tapered vs square  
**Attachments:** P1010746.jpg; P1010745.jpg

**Follow Up Flag:** Follow up  
**Flag Status:** Completed

Hi Peggy,

Can you pass along the following to your team?

If a customer wishes to order D3636-11 or -13 strap from the D350-746 rear seat shoulder harness, sales staff must confirm the change number of the kit in order to ensure the correct replacement part.

See picture 745, shows rev A, CHG001: the buckle is square.

See picture 746, shows rev B, CHG002: the buckle is tapered.

If a customer is ordering either a -11 or a -13 replacement part, they must order the correct revision to ensure it will fit with what they already have installed.

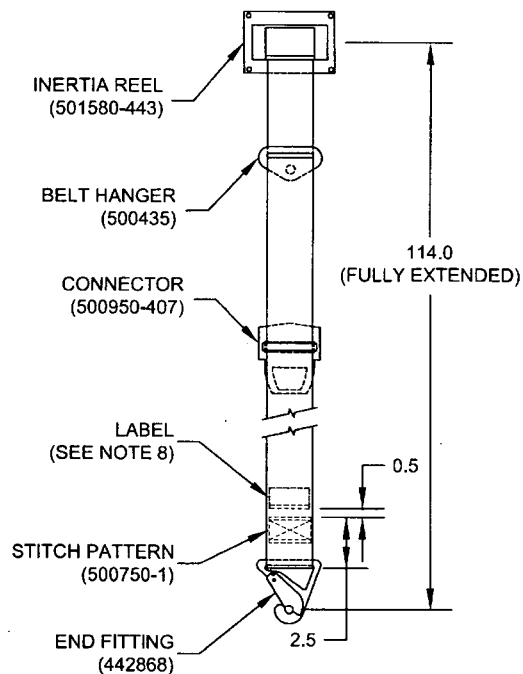
If they're order both the -11 and the -13 together (as a D3636-041) then the current change may be ordered.

I've included the photos so you can fwd these to customers if necessary, for ease of physical identification.

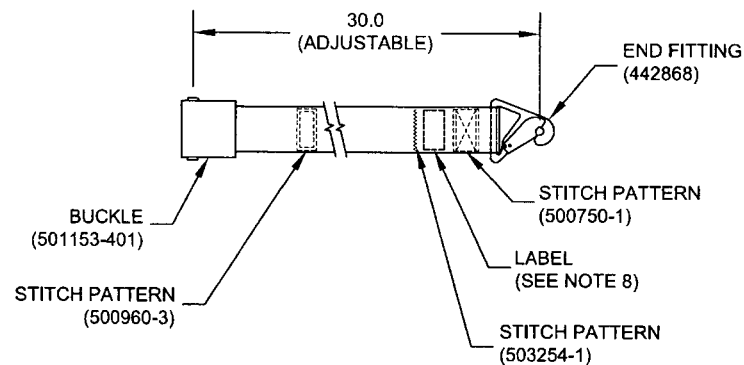
Please call if you have any questions.

Sian Willems  
Marketing  
T: 1-613-632-5200 ext 239  
F: 1-613-632-5246  
C: 1-613-676-0577  
[swillems@dartaero.com](mailto:swillems@dartaero.com)  
DART Aerospace Ltd.

# SPECIFICATION CONTROL DRAWING



**D3636-11 SHOULDER BELT**  
**(WAS GENEVA P/N G10601-2)**



**D3636-13 LAP BELT**  
**(WAS GENEVA P/N G10601-4)**

UNDER REVIEW

LE 07.10.16  
OK TO SHIP

RELEASED  
07.09.07

## NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING  
2" BLACK NYLON WEBBING, STYLE 7424 WHICH MEETS REQUIREMENTS OF SAE AS 8043  
WITH MINIMUM STRENGTH OF 3000 LBS
- 2) PURCHASE INFO: P/N 504556-405-3192 (D3636-11) -  
P/N 504668-401-2251 (D3636-13)  
AMSAFE INC., PHOENIX, ARIZONA
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.7 lbs
- 8) LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13  
(613) 632-3336

A	NEW ISSUE; REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	GP	DRAWING NO.	REV. A
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	TH	SHOULDER HARNESS	NTS
DATE	07.07.27	<small>COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO15092

Purchase Order Date 10/5/2011

PO Print Date 10/5/2011

Page Number 1 of 1

Order From :

VU-AMS001

AMSAFE INC.  
LOCKBOX #5  
P.O BOX 53075  
PHOENIX, AZ 85072-3075  
US

Contact Name

Vendor Phone 602 850 2850

Vendor Fax 602 850 2812

Vendor Account Nbr

Buyer

Linda Lacelle

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3636-11P	Shoulder Belt	10/24/2011 Yes	5.00 Each	FedEx PI collect	\$231.6600	\$1,158.30

Special Inst: P/N 504556-405-3192  
square buckle

PO Total: \$1,158.30

Change Nbr: 1

Change Date: 10/5/2011

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

**AMSAFE****AMSAFE AVIATION**

1043 NORTH 47th AVENUE  
PHOENIX, AZ 85043  
PH (602)850-2850 FAX (602)850-2812

**SHIPPER/CERTIFICATE****CUSTOMER NO.**

10006113

**SALES ORDER NO.**

S219489

**BOL NO.**

000247005

**DATE PRINTED**

10/13/11

**PAGE NO.**

1

DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY  
ONTARIO, CANADA K6A 1K7  
Canada

DART AEROSPACE LTD.  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Canada

**CUSTOMER ORDER NO.**

PO15092

**TERMS**

NET30

**FREIGHT**

COLLECT

**SHIP VIA**

FedEx P1 10:30 AM

Ship to ID: 10006125

**F.O.B.**

ORIGIN

Sales Order Remarks: 1517-9324-0

Remarks:

COMES WITH C OF C ONLY

SHIPMENT REFERENCE 000247005

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	504556-405-3192 STRAP ASSY	DRAWING: 504556 CERT: NO TSO REQUIRED REV: K Lot/Serial Numbers Shipped Quantity S219489-1 5.0	2011-10-19	5 Expire Ref.	5 5	0

*Sulwiz*

I certify that the article(s) listed above conform to all applicable design data, and (as applicable):  
**FAA PMA, FMVSS 209, FMVSS 302, 14 CFR 25.853**  
**FAA TSO C22f, C22g, C114 or TSO Plus**

The conditions and tests required for TSO approval of the article(s) are minimum performance standards. It is the responsibility of those installing the article(s) either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the standards applicable to the TSO article including (when applicable) the integrated non-TSO function. The non-TSO function is described as the seat belt airbag system in the inflator cable assembly and electrical components that have not been evaluated for functionality or installation requirements. TSO articles including the integrated non-TSO function must have separate approval for installation in an aircraft. The article(s) may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements. Product shipped meets all material, processing and test requirements. Certifications/Test reports as applicable are retained on file at AmSafe Aviation.

AmSafe Authorized Signature: X

Printed Name:

Dated:

OCT 13 2011